












ASAP Geneva

Dart Aerospace Ltd.

Date: Friday, 19/01/2007 8:50:33 AM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HAT SECTION
Job Number	: 30325		
Estimate Number	: 12646		
P.O. Number	:	Part Number	: G106063
This Issue	: 19/01/2007 S.O. No. :	Drawing Number	: G10606 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: // Type : SMALL /MED FAB	Drawing Revision	: A
Previous Run	:	Material	:
Written By	: <u>W</u>	Due Date	: 26/01/2007 Qty: <u>10</u> Um: Each
Checked & Approved By	:		
Comment	: Est Rev:A New Issue 07-01-16 JLM		
Additional Product			
Job Number: 			
Seq. #:	Machine Or Operation:	Description :	
1.0	M5052H32S032	5052-H32 .032 Sheet	
 			
Comment: Qty.: 0.8747 sf(s)/Unit Total : 8.7465 sf(s) 5052-H32 .032 Sheet *****GRAIN ALONG 5***** BATCH: <u>m15031</u> <u>ml 07 01 23</u>			
2.0	WATER JET	FLOW WATER JET	
 			
Comment: FLOW WATER JET 1-Cut as per Dwg G10606 Dwg Rev: <u>A</u> <u>ml 07 01 23</u> <u>2</u> Prog Rev: <u>A</u> 2-Deburr if necessary <u>ml 07/01/23</u>			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
  <u>ml 07 01 23</u> <u>2</u>			
Comment: INSPECT PARTS AS THEY COME OFF MACHINE			
4.0	QC8	SECOND CHECK	
  <u>ml 07/01/23</u> <u>2</u>			
Comment: SECOND CHECK			
5.0	BRAKE NC	NC BRAKE	
 			
Comment: NC BRAKE FORM AS PER DWG G10606 <u>SB</u> <u>07/01/23</u> <u>R</u>			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 19/01/2007 8:50:33 AM
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Drawing Name: HAT SECTION

Job Number: 30325

Part Number: G106063

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

10.0

QC21

FINAL INSPECTION/W/O RELEASE

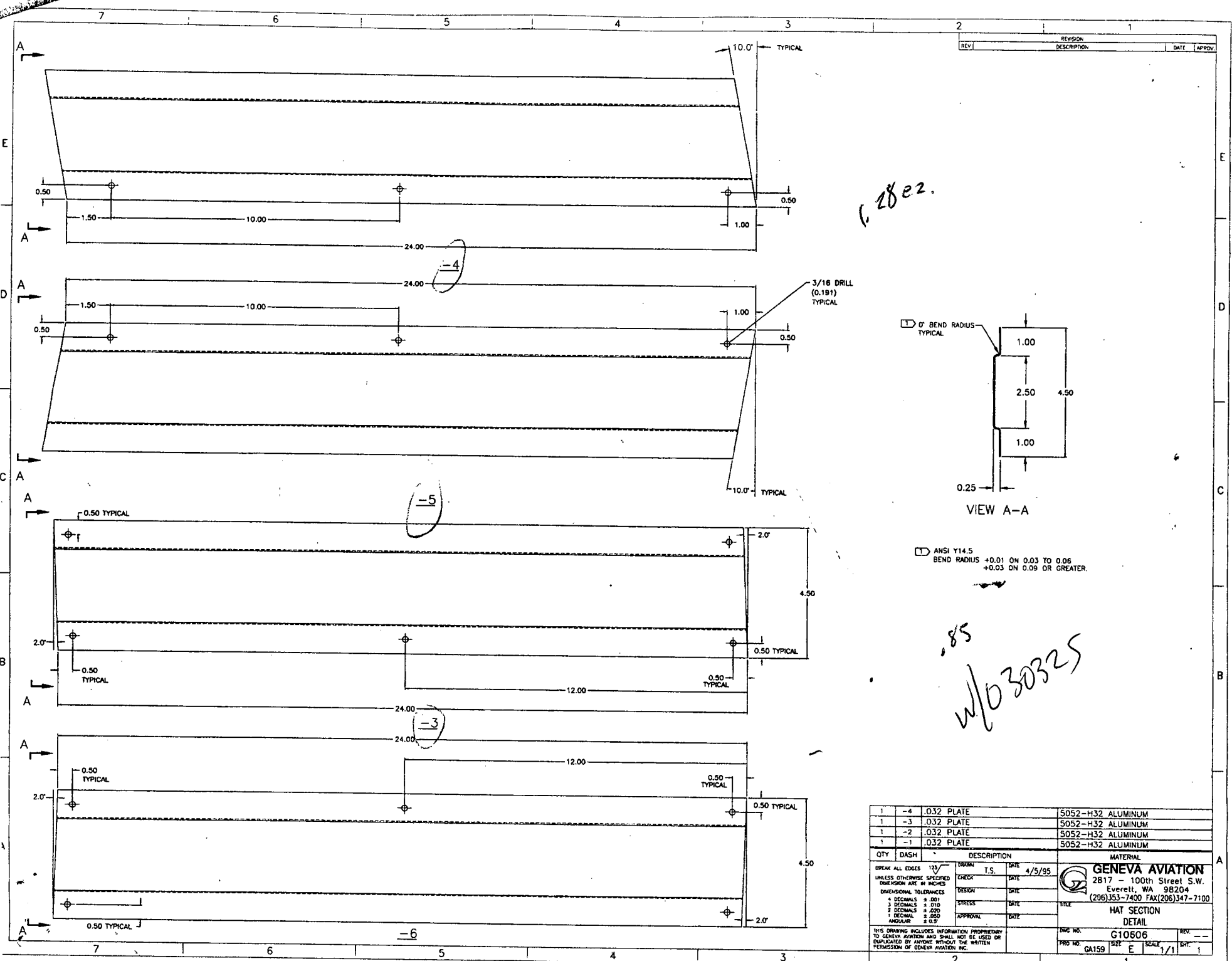


Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W 07-01-30



QTY	DASH	DESCRIPTION	MATERIAL
1	-4	.032 PLATE	5052-H32 ALUMINUM
1	-3	.032 PLATE	5052-H32 ALUMINUM
1	-2	.032 PLATE	5052-H32 ALUMINUM
1	-1	.032 PLATE	5052-H32 ALUMINUM
QTY	DASH	DESCRIPTION	MATERIAL
1	-4	.032 PLATE	5052-H32 ALUMINUM
1	-3	.032 PLATE	5052-H32 ALUMINUM
1	-2	.032 PLATE	5052-H32 ALUMINUM
1	-1	.032 PLATE	5052-H32 ALUMINUM

BREAK ALL EDGES 125	DRAWN T.S.	DATE 4/5/95	GENEVA AVIATION 2817 - 100th Street S.W. Everett, WA 98204 (206)353-7400 FAX(206)347-7100
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	CHECK	DATE	
DIMENSIONAL TOLERANCES	DESIGN	DATE	
4 DECIMALS ± .001 3 DECIMALS ± .010 2 DECIMALS ± .020 1 DECIMAL ± .050 ANGULAR ± 0.5°	STRESS	DATE	
APPROVAL		DATE	TITLE
THIS DRAWING INCLUDES INFORMATION PROPRIETARY TO GENEVA AVIATION AND SHALL NOT BE USED OR REPRODUCED BY ANYONE WITHOUT THE WRITTEN PERMISSION OF GENEVA AVIATION, INC.			HAT SECTION DETAIL G10606 PRO NO. GA159 SIZE E SCALE 1/1

L Lacelle

From: Bill Beckett [bbeckett@dartaero.com]
Sent: January 30, 2007 11:14 AM
To: 'Jean-Luc Menard'
Cc: 'Linda Lacelle (Linda Lacelle)'; chris.bonar@genevaaviation.com; jeff@darths.com
Subject: RE: G10604-3/-4/-5/-6 & G10606-3/-4/-5/-6 Parts

JL,
Geneva will be taking care of the G10606 parts.
Bill

From: Jean-Luc Menard [mailto:jmenard@dartaero.com]
Sent: January 30, 2007 7:38 AM
To: chris.bonar@genevaaviation.com
Cc: BILL B (BILL B); Linda Lacelle (Linda Lacelle)
Subject: RE: G10604-3/-4/-5/-6 & G10606-3/-4/-5/-6 Parts

Morning Chris,
Any news on the G10606 parts yet, Ethel has been inquiring about them.
Jean-Luc

From: chris.bonar@genevaaviation.com [mailto:chris.bonar@genevaaviation.com]
Sent: Friday, January 26, 2007 10:22 AM
To: 'Jean-Luc Menard'
Subject: RE: G10604-3/-4/-5/-6 & G10606-3/-4/-5/-6 Parts

Sorry I did not get back to you on this, thanks for the reminder, I'm the only engineer around here and it gets very busy.

I'm still finding out about the G10606 parts.

For the G10604 parts, the rivet size is a #4 flat head. Make the hole .129 dia, give it a 100° c'sink with a .225 dia. The other holes are to be #40, .098 dia, although the drawing does callout .128 dia as a ref dim, make them .098 anyway. They get drilled out to #30 at installation.

Chris

From: Jean-Luc Menard [mailto:jmenard@dartaero.com]
Sent: Friday, January 26, 2007 6:56 AM
To: chris.bonar@genevaaviation.com
Cc: jeff@darths.com; BILL B (BILL B); Linda Lacelle (Linda Lacelle)
Subject: G10604-3/-4/-5/-6 & G10606-3/-4/-5/-6 Parts

Chris,
Any news on these parts? We would like to move forward quickly and need your help.
I await your phone call.
Jean-Luc

30/01/2007